



VAT Vakuumventile AG
CH-9469 Haag, Schweiz

Product data sheet

Low particle UHV gate valve, Series 152, DN 63 (ID 2½")
Ordering No. 15236-CE24

Description

Flange	CF-F 63
Actuator	Pneumatic, double acting – with position indicator
Feedthrough	Bellows

Technical data

Leak rate	– Valve body – Valve seat	$< 5 \cdot 10^{-10}$ mbar ls ⁻¹ $< 1 \cdot 10^{-9}$ mbar ls ⁻¹
Pressure range		$1 \cdot 10^{-10}$ mbar to 1 bar (abs)
Differential pressure on the gate		≤ 1.2 bar
Differential pressure at opening		≤ 30 mbar
Conductance (molecular flow)		480 ls ⁻¹
Cycles until first service		500 000 (unheated and under clean conditions)
Temperature (Maximum values: depending on operating conditions and sealing materials)	– Valve Body – Actuator – Position indicator	≤ 250 °C open / ≤ 200 °C closed (bake-out max. 24h) ≤ 200 °C ≤ 80 °C
Heating and cooling rate		50 °C h ⁻¹
Material (main components)	– Valve Body – Gate – Bellows	AISI 304 (1.4301) AISI 304 (1.4301) AISI 633 (AM350)
Seal	– Bonnet – Gate – Actuator	metal FKM (Viton®), vulcanized FKM (Viton®)
Mounting position		Any
Volume of pneumatic actuator		0.22 l / 0.008 ft ³
Compressed air min. – max. overpressure		4 – 7 bar / 58 – 102 psi
Compressed air connection		M5 (10-32 UNF suitable)

Created by: DUE	Release date: 17.08.2015	1/2
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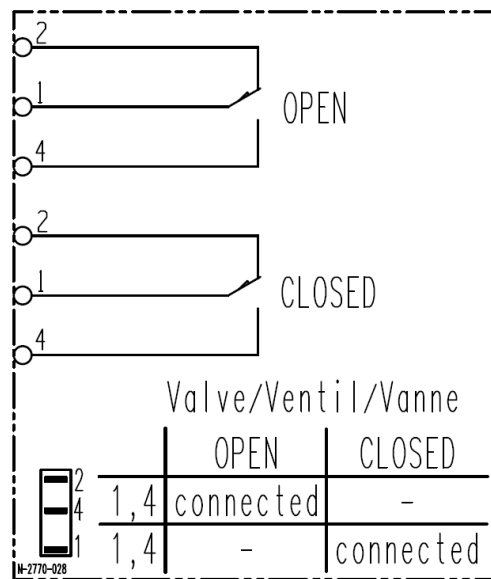
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Actuation time	- closing	≤ 1.5 s
	- opening	≤ 1.5 s
Weight		11.4 kg / 25.2 lbs
Behavior in case of compressed air pressure drop	- Valve closed	- Undefined
	- Valve open	- Undefined
Behavior in case of power failure	- Valve closed	- Depends on customer installation
	- Valve open	- Depends on customer installation

Electrical connections

Position indicator

Type	Micro switch	
Voltage	≤ 250 V AC	≤ 50 V DC
Current max.	≤ 2 A	≤ 1.2 A



Wiring diagram

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